

## FEATURES

- Accurate fixed temperature cut-off trip
- Low cost
- 2 jumper selectable trip temperatures:-
- 1310°C for R type thermocouples
- 970°C for K type thermocouples
- Other thermocouple types & trip temperatures can be factory programmed to special order
- Reset by power cycling
- Worldwide operation with universal power supply
- Volt free relay contacts
- Alarm buzzer
- Relay energised indicator LED
- DIN rail mounting

## DESCRIPTION

The ST132 is a fixed temperature trip module with an internal alarm buzzer and volt-free normally open relay contacts. It has a universal power supply suitable for world wide use. It is DIN rail mountable so can be mounted next to contactor control gear.

The ST132 can utilise an existing controller thermocouple (by being wired in parallel with the controller).

## OPERATION

The relay contacts are open when the ST132 is powered off.

When powered on the relay contacts close if the measured temperature is less than the trip temperature.

The relay contacts latch open and the alarm buzzer sounds if the measured temperature exceeds the trip temperature. The ST132 remains in this tripped state until it is reset by being powered off.

Custom trip temperatures and thermocouple type (R, S, K or N) can be factory programmed.

# SPECIFICATION

## Electrical

### Power supply

Voltage range: 90 - 264V  
Frequency: 50/60Hz  
Power: 4VA

### Relay

Contact type: SPNO Volt-free  
3A max. @230VAC

### Thermocouples types supported

R,S,K,N

### Connectors

Screw terminal blocks with 'rising clamp' connectors. Wire size range: 0.2mm<sup>2</sup> to 2.0mm<sup>2</sup>. Screw diameter 2.5mm.

## Temperature

### Accuracy

±1°C typical, ±3°C maximum

### Cold Junction Compensation

Yes

### Weight

Unit weight: 72g  
Packaged weight: 102g

### Size

Unit size (mm): 90(L) x 35(W) x 32(D)  
Packaged size (mm): 108(L) x 95(W) x 67(D)

## Environmental

Operating temperature range: -10°C to +70°C  
Storage temperature range: -10°C to +70°C

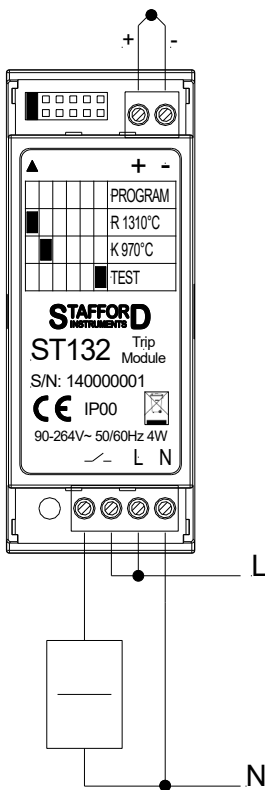
## Enclosure

Material: Polycarbonate (UL 94 V0)  
Sealing: none  
Colour: light grey (RAL 7035)  
IP00

## Error Handling

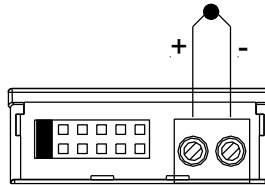
Thermocouple failure detection  
Warning buzzer

# WIRING

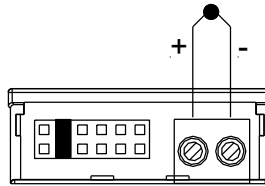


Note: simplest wiring scheme shown

# CONFIGURING



R TYPE  
1310°C  
JUMPER  
SETTING



K TYPE  
970°C  
JUMPER  
SETTING

Use jumper to configure ST132 as shown.

Note: Configuration is only read at power on - so cycle power off/on if necessary after changing configuration.

If no jumper is fitted then the ST132 defaults to R 1310°C

On power up the thermocouple type setting is confirmed with a Morse code buzzer beep sequence:

R type:	dot dash dot	
K type:	dash dot dash	
S type:	dot dot dot	(special order)
N type:	dash dot	(special order)

# FURTHER DETAILS

Further information can be found at:  
[www.staffordinstruments.co.uk](http://www.staffordinstruments.co.uk)

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Supplied by:-

