



### FEATURES

- 10 programs
- Up to 16 segments per program
- 1 controlled heating / cooling ramp + 1 soak per segment
- Ideal for glass or ceramics use
- Soak times up to 99hr 59min
- Ramp rates from 1 to 999°/hour + FULL
- Programs can be reviewed or altered while firing
- Program Pause & Segment Advance facilities
- Keyboard lockable
- Delayed start facility - up to 99hr 59min
- Power failure recovery
- Energy used display
- Worldwide operation
- °C/°F switchable display
- Standard alarm / safety relay with alarm buzzer

### DESCRIPTION

The ST215 is a small easy to use ergonomically designed controller in a hand-held case with rubber hand grips. It is supplied with a wall mounting holster bracket and a flexible lead and plug as standard. Bright orange LED displays are fitted. The ST215 is designed to control single zone electric kilns and is derived from our long established ST315 controller.

It is suitable for worldwide use with a universal power supply and selectable °C/°F operation.

For a traditional pottery firing controller please see our ST216 (separate datasheet). This is in the same product range as the ST215 controller and has 80 programs.

For more complex requirements i.e. multi-zone, multiple outputs, gas, damper, event etc please see our ST515/ST516/ST535/ST536 datasheets.

## DESCRIPTION

### GENERAL

The ST215 is a 10-program controller designed for glass, ceramics & pottery use. Each program can have up to 16 segments. It is fully adjustable with a detailed 4-lamp mimic display & continuous display of segment number. Each segment comprises of a ramp followed by a soak. Ramps can be heating or cooling. It executes a controlled ramp to the soak temperature where it dwells for the required period then executes the next segment. The end of the program is marked by selecting  $\text{End}$  while entering a ramp rate. Natural cooling then follows.

### SETTING UP

Press the  $\blacktriangleright$  key to display the program number. This can be changed if required with the  $\blacktriangle$  &  $\blacktriangledown$  keys. To change any of the controller's settings press the  $\blacktriangleright$  key (or reverse with the  $\blacktriangleleft$  key) until the required lamp on the mimic display flashes. The current value will be displayed together with a temperature, ramp rate or time icon. Change the displayed settings with the  $\blacktriangle$  &  $\blacktriangledown$  keys which can be held down for acceleration. All settings are remembered while the controller is powered off. The keyboard can be locked to prevent tampering.

### FIRING

The  $\blacktriangleright$ ■ key is used to commence a firing. An optional start delay can be entered. The progress of the firing is shown on the mimic display. If a start delay has been set then the delay time remaining will be displayed. During firing the program settings can be reviewed and altered if required and the program can be paused/resumed or advanced to the next segment. The current set-point and the current energy used can be viewed by pressing the  $\blacktriangleleft$  key at any time. During soaking the soak time remaining and the soak temperature are alternately displayed. In the event of a power failure the controller will intelligently re-commence firing when power returns.

### CONFIGURATION

The ST215 can be configured to the kiln using a configuration menu. The thermocouple type and kiln power rating (for the energy used function) can be configured together with  $^{\circ}\text{C}/^{\circ}\text{F}$  operation. Other installer-configurable items include power failure recovery enable/disable, error message handling and control parameters.

The ST215 is supplied with a moulded ABS holster style wall mounting bracket and a flexible lead & plug.

## SPECIFICATION

#### Electrical

##### **Power supply**

Line voltage range: 90 - 264VAC  
Frequency: 50/60Hz

Power: Controller 4VA (max)  
Switched outputs: 125VA

Fuse: 3.15A slow-blow HRC  
20mm x 5mm ceramic

##### **Control Relays (2)**

Contact type: SPST NO  
Switched Live -  
Line voltage output  
@500mA max

##### **Lead & Connector**

2m flexible grey polyurethane lead  
Harting 7D plug

(Other lead & connector options available)

##### **Enclosure**

Material: ABS flame retardant UL 94V-0  
Sealing: IP50  
Size: 80/68mm(W), 165mm(L), 28mm(D)  
Colour: Black/Dark Grey  
RAL9011/RAL7012

#### Temperature

##### **Temperature setting**

Range: 0 to 1400 $^{\circ}\text{C}$  (R/S) 0 to 1250 $^{\circ}\text{C}$  (K/N)  
Resolution: 1 $^{\circ}\text{C}$

##### **Control Accuracy**

P.I.D. Control (adjustable)  
Reading accuracy:  $\pm 0.25\%$  FSD  $\pm 1$  digit

##### **Thermocouple**

R, S, K & N type (selectable)

##### **Cold Junction Compensation**

Yes - precision thermistor type

#### Time

Start delay range: 00:00 to 99hr 59min  
Soak time range: 00:00 to 99hr 59min  
Resolution: 1 min

#### Programs

10 programs each with 1-16 segments  
1 ramp & 1 soak per segment  
ramp rate: 1 to 999 $^{\circ}$ /hour or FULL  
Ramps can be heating or cooling

#### Environmental

Operating temperature range: -10 $^{\circ}\text{C}$  to +55 $^{\circ}\text{C}$   
Storage temperature range: -10 $^{\circ}\text{C}$  to +55 $^{\circ}\text{C}$

#### Error Handling

Thermocouple failure detection  
Thermocouple reversal detection  
Heater failure detection  
Kiln over-temperature detection  
Room over-temperature detection  
Lock-up on error facility  
Audible Alarm (buzzer)

#### Other

Keyboard lock facility + indicator  
Program running & kiln heating-on indicators  
Energy used display  
Program pause & segment advance features

#### Weight

Instrument + wall bracket + standard cable: 0.410kg  
Shipping weight: 0.530kg

#### Wall Bracket

Material: ABS flame retardant UL 94V-0  
Colour: Black RAL9011  
Fixing slot centres (vertical): 70mm  
Fixing slot size: 8mm x 4mm

## FURTHER DETAILS

Complete operating & installation instruction handbooks can be downloaded from our web site at [www.staffordinstruments.co.uk](http://www.staffordinstruments.co.uk)

Issue: 1.01 dated: 14 July 2014  
[www.staffordinstruments.co.uk/docs/st215/data215.pdf](http://www.staffordinstruments.co.uk/docs/st215/data215.pdf)

Stafford Instruments Ltd.  
Unit 22 Wolseley Court,  
Staffordshire Technology Park,  
Stafford, ST18 0GA U.K.  
Tel: +44 (0)1785 255588  
Fax: +44 (0)1785 255589  
[sales@staffordinstruments.co.uk](mailto:sales@staffordinstruments.co.uk)

Supplied by:-